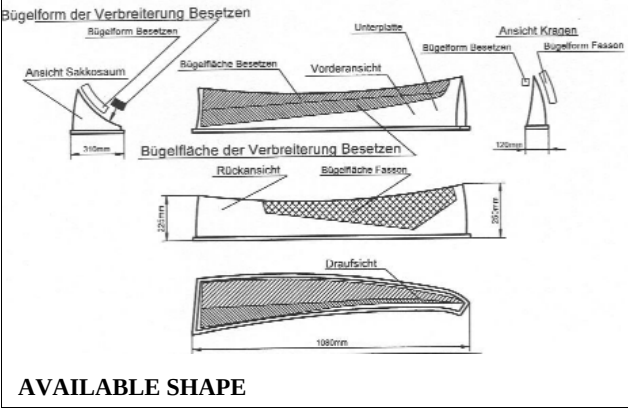


工序号：
机器型号 IPN-LKV-23-04B-XXX
机器名称 门襟及驳头熨烫机
Mac.Name： Pre-pressing of edges

产量 productivity: 65 /hour
长度: 1400 mm 蒸气量: 36 kg/hour
宽度: 1500 mm 压缩空气量: 75 l/min.
高度: 1850 mm 抽真空量: 100 l/s

模具示意图



- Serial equipment:
- Accurate body-fit shapes with additional switchable lapel facing widening for 3 and 4 button jackets
 - Microprocessor control, large display with chinese menu and graphic, able to store 30 pressing programmes for different fabrics, program for detection of machine faults, memory card can be used for data storage and transfer; bar code reader and central control network can be implemented additionally
 - Vertical upper and linear lapel plate movement and accurate positioning(digital)
 - Continuously adjustable pressure control(digital)
 - Fix vacuum separated for lapel and facing
 - holding finger in the moddle of the collar
 - Steaming lapel plate
 - Steaming upper plates
 - Exterior steam suction(programmable)

- supplementary equipment(optional):
- Proppotional technique for steam and air in upper plate
 - Vacuum in lower plate adjustable
 - Automatic off-loading device

- 基本配置：
- 精确合体的模具，带附加可开关的用于3、4粒扣上装的衣边扩展装置
 - 新型微处理器控制、图象和中文菜单的高级屏幕显示、可储存30个不同面料的熨烫程序、自动检测机器故障程序、电脑磁卡用于资料传输和储存；可另配条形码读码器或中央控制网络
 - 双腔驳头模具，保证已熨烫部分不会再被破坏
 - 上模和驳头定型模板垂直运动及精确定位（数字式）
 - 压力控制和衣边的独立的固定真空装置
 - 衣领中央的夹紧装置
 - 驳头模板吹蒸汽
 - 上模板吹蒸汽
 - 在模具边缘设有吸抽蒸汽装置（可程序控制）
 - 故障诊断程序
 - 电脑程序控制上模中的蒸汽量和空气量的比例
 - 下模抽真空量可调

273007	connect. Material, 2/3000mm, 3/8", insulated	连接材料2条3000mm , 3/8 "	1
100993	packing K82/K22/LKV	包装	1