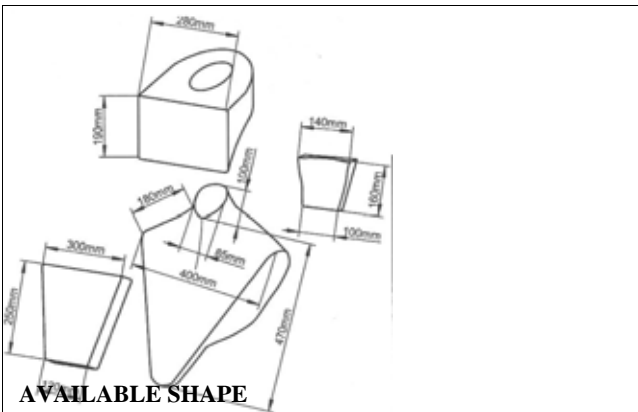


工序号：
 机器型号 IPN-VH-23-08A-084
 机器名称 领子熨烫机(4块模具)
 Mac.Name : Off-pressing of collars

产量 productivity: 75 /hour
 长度: 1300 mm 蒸气量: 18 kg/hour
 宽度: 1150 mm 压缩空气量: 45 l/min.
 高度: 2200 mm 抽真空量: 55 l/s

模具示意图



Serial equipment:

- Accurate body-fit shapes (3 upper plates for the "central collar", "back collar" and "lapel collar" positions in order to press in vertical to the surface.
 - The angle of the lapel upper plate can be adjusted to press 2, 3 and 4 buttons suits.
 - Microprocessor control, large display with chinese menu and graphic, able to store 30 pressing programmes for different fabrics, program for detection of machine faults, memory card can be used for data storage and transfer; bar code reader and central control network can be implemented additionally
 - Vertical head plate movement
 - Precise positioning sensor controls the distance between upper and lower plates (digital)
 - Precise positioning of the head plate under consideration of the plate weight
 - Pressure controllable steplessly
 - Airbag in armhole/chest area for big sizes
 - Separate foot switch for manual presteaming and programme start
 - Fix vacuum, Vacuum upper plate
 - Blowing lower plate(switchable by program or separate foot pedal)
 - Steaming upper and lower plate
 - Safety device and high quality covering (sponge for high temperature, special materials for dry and markless pressing effect)
- Supplementary equipment(optional):
- Exterior steam suction(programmable)
 - Steam iron with iron rest

基本配置：

- 精确合体的模具（3块上模分别熨烫中领、驳头、后领。使每块上模都能垂直压在面料上
- 驳头上模的面向角度可调（适应熨烫 2、3 和 4 粒扣西服）
- 新型微处理器控制、图象和中文菜单的高级屏幕显示、可储存30个不同面料的熨烫程序、自动检测机器故障程序、电脑磁卡用于资料传输和储存；可另配条形码读码器或中央控制网络
- 垂直的上模运动
- 精确的上下模距离定位（数字式）
- 精确的上模定位（考虑模具自身重量）
- 压力控制可无级调节（数码）
- 用于大尺寸服装的袖窝/胸部气囊
- 用于人工预送蒸汽和程序启动的独立脚踏开关
- 固定真空装置
- 上模抽真空
- 下模吹风（可用程序和踏板开关独立控制）
- 上下模吹蒸汽
- 安全装置和一级的特殊包布（高级的耐高温海绵、使熨烫无痕迹的特殊材料）
- 电脑控制上模中的蒸汽量和空气量的比例
- 故障诊断程序
- 在模具边缘设有抽蒸汽装置（可程序控制）
- 带有熨斗架的蒸汽熨斗

273003	connecting material, 1/3000, insulated 3/8" x 3000mm	连接材料1条3000mm, 3/8"	1
100994	packing VHD/US/VHS/ULD/VH in wooden crate	包装	1