工序号：	**七成新**
机器型号	**PFAFF 3834-4/11**
机器名称	**程序化上袖机**
Mac.Name：	**INTEGRATED SLEEVE SEWING UNIT FOR PROGRAMMED FULLNESS CONTROL**
产量 productivity：	件/小时
长度：1400 毫米	电功率：.55 千瓦
宽度：800 毫米	压缩空气量： 0 升/分钟
高度：1200 毫米	抽真空量： 0 升/秒

合缝示意图

SEAM DIAGRAM

Features:
- The new wheel belt feed system sets new standards in sleeve setting on jackets.
- The feeding of the lower and upper feed system is accurately controlled, independently of each other, by stepping motors.
- The graphics display is within easy view of the operator and ensures simple operator guidance by symbols, pictograms and clear-text displays. The operation sequence is indicated in segments.
- The teachable microprocessor control allows sewing of all sizes of a style when fullness amounts and grading values have been input.
- Fullness application can also be determined by the operator. The fullness amount is activated by a second pedal and indicated by a bar diagram in the display.

Advantages:
- High sewing quality and accurate fullness distribution
- Very good view of the material in the sewing area, due to new feed concept.
- Stitch-length and fullness amounts in increments 0.1 mm.
- No compressed-air connection required
- Automatic regulation of thread tension. For thicker materials, e.g. when a sleeve interlining is included, the thread tension is automatically increased.

Technical data:
Stitch type: 301 (lockstitch)
Max. speed: 4,000 s.p.m.
Needle system: 134-35 R
Needle size: 90
Max. motor speed: 4,000 r.p.m.
Connection voltage: 230 V, 50/60 Hz
Max. fabric clearance: 9 mm

基本配置：
- 新的轮带送布系统建立新的西服上袖标准
- 上下送布系统的送料是准确控制，通过步进马达独立控制
- 清楚的图案显示在操作工易见的地方，操作指示简单而且以符号、图形和清楚的文字显示。操作工序是以分段标示
- 只需将吃量和放码数值输进微电脑，各种型号和款式的袖子都可通过可教育的微电脑控制上袖
- 操作工可决定缝纫的吃量，归拢可通过第二个踏板控制启动和在显示器上以横线显示

优点：
- 连续的高质量缝纫和准确分布的吃量
- 因新的送布理念，可清楚看见在缝纫区域的面料
- 针距和吃量可以0.1毫米递增
- 不需要压缩空气
- 自动调节缝线张力，当缝料很厚时，如附上袖衬时，系统自动提升线的张力

技术参数：
针迹型号：301（锁缝）
最高缝速：4000针/分钟
针系统：134-35R
针号型：90
马达：电子伺服马达，定针器
最高马达速度：4000转/分钟
连接电压：230V， 50/60赫兹
功率：0.55千瓦
最高面料厚度：9毫米